



Work on the pneumatic system may only be undertaken by duly trained specialists.

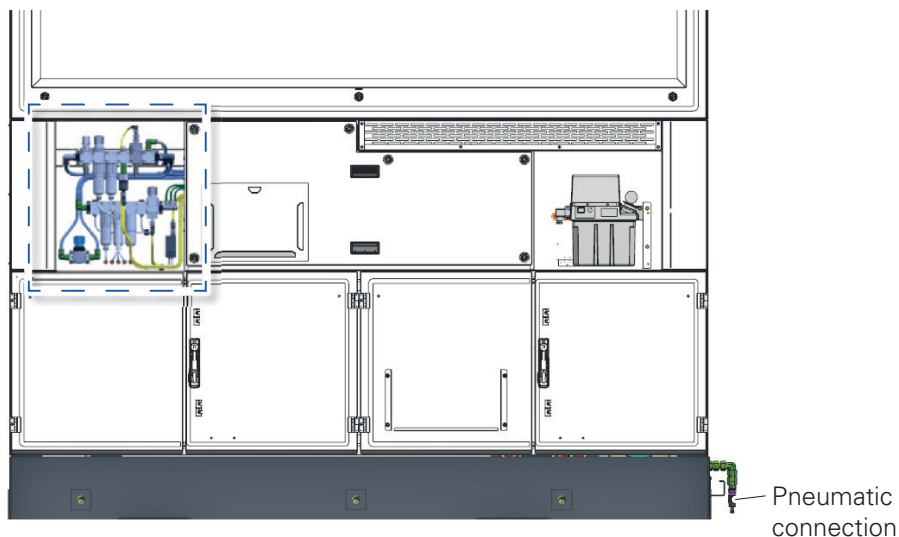
Damaged pneumatic lines must be replaced immediately.



The information in the data sheets of the fluid manufacturers and in the document **Notes on Operating Materials** must be observed during all work involving fuels and fluids.

The filling quantities of the fuels and fluids are stated in the respective fluid schedules.

The pneumatic unit can be accessed at the back of the machine.



Pneumatically controlled machine functions

- Sealing air
- Clamping device main spindle and opposed spindle
- Workpiece removal unit with gripper
- Lubricoolant valve actuation
- Customer-specific equipment
- Oil/air lubrication, tool drive, front unit

Parts with Item No. are listed under the same number in the parts list and pneumatic circuit diagram.



The pneumatic circuit diagram and associated parts lists can be found in the Spare Parts List.