

Course description:

Course name: Programming course for CNC lathes of the R200/R300 series with Siemens Solutionline

Course no.: 72

Participants: Programming and operating personnel

Training goal:

- Manual programming of the R200 or R300.
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Course content:

- Channel structure
 - Program number key
 - Changeover
 - Addresses and functions
 - Fundamentals of programming
 - Tool management
 - Preparatory functions
 - R parameters
 - Program branches
 - Subprograms. Cycles
 - C axis
 - Gantry-type removal unit
 - MFS 1 and MFS 2
 - Counter spindle
 - Y/B axis
 - Bar feeders
 - Tool changer
 - Auxiliary equipment
 - Programming and commenting an example
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Participation requirements:

- Sound knowledge in manual programming of 2- and 4-axis machines. Acquired by attending a basic training course or through long practice.
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Course duration: 4.5 days - from Monday (9:00 am) to Friday (12:00 pm)

Course location:

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